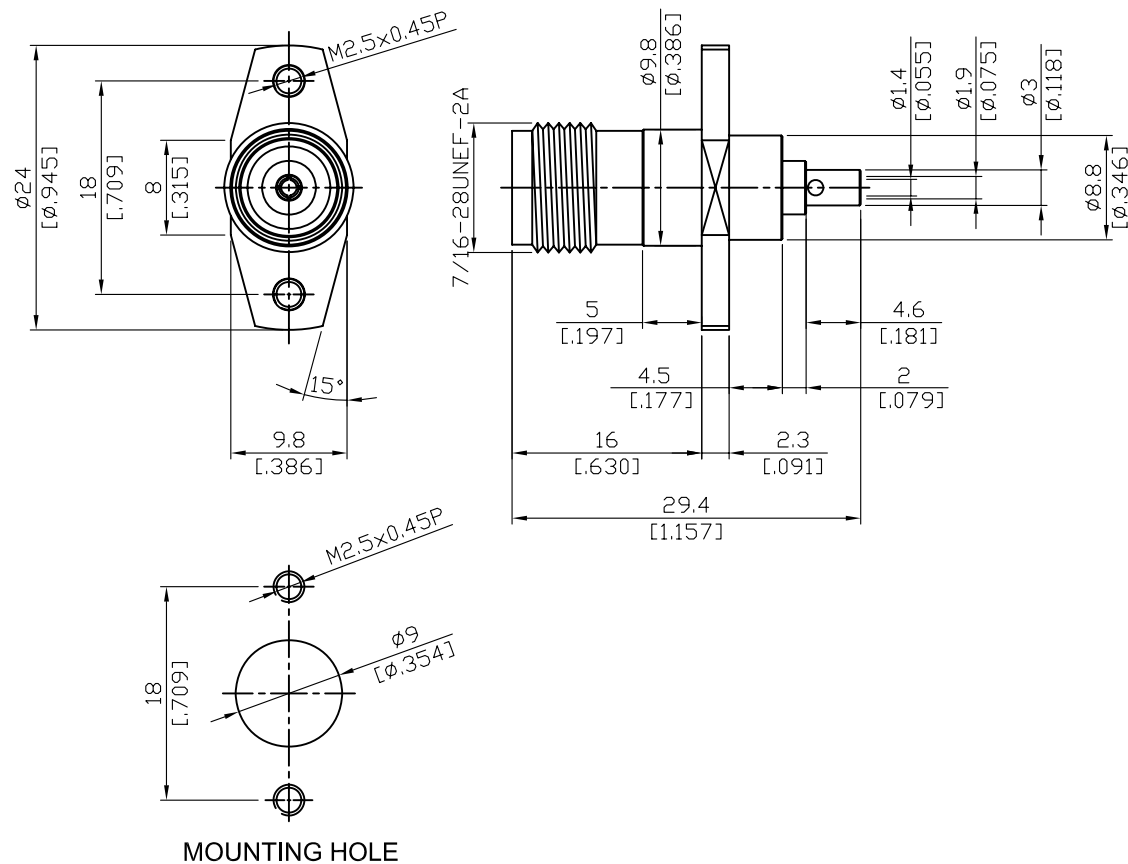


TNC8326-0178

TNC Jack Solder 2 Hole Flange  
For RG178,RG178-FEP

50Ω



| Parts       | Material | Plating ( Micro-inch )                                |
|-------------|----------|-------------------------------------------------------|
| Contact Pin | Brass    | Gold 4 Over Nickel-Phosphorus Alloy 80 Over Copper 20 |
| Barrel      | Brass    | Tin-Zinc-Copper-Alloy 100 Over Copper 50              |
| Contact Pin | P.Bronze | Gold 4 Over Nickel-Phosphorus Alloy 80 Over Copper 20 |
| Insulator   | Teflon   |                                                       |
| Body        | Brass    | Tin-Zinc-Copper-Alloy 100 Over Copper 50              |

Suitable Cables: RG178 and RG178-FEP

This part number complies with RoHS.

Notice: JYEBAO reserves the right to make modifications demand appropriate.

# JYE BAO CO., LTD.

## CABLE ASSEMBLY INSTRUCTION

|                                                                                                                     |  |             |                                                                                                                                       |         |   |
|---------------------------------------------------------------------------------------------------------------------|--|-------------|---------------------------------------------------------------------------------------------------------------------------------------|---------|---|
| TNC8326-0178                                                                                                        |  | DATE        | 2017/09/27                                                                                                                            | REV     | — |
| A                                                                                                                   |  | B           | C                                                                                                                                     | D       |   |
|                                                                                                                     |  |             |                                                                                                                                       |         |   |
| BODY                                                                                                                |  | CONTACT PIN | INSULATOR                                                                                                                             | BARREL  |   |
| DIAGRAM                                                                                                             |  |             | ASSEMBLY INSTRUCTION                                                                                                                  |         |   |
|                                                                                                                     |  |             | Step 1: STRIP AS SHOWN.                                                                                                               |         |   |
|                                                                                                                     |  |             | Step 2: SLIDE BARREL " D " OVER CABLE.                                                                                                |         |   |
|                                                                                                                     |  |             | Step 3: USE SOLDERING FIXTURE " ST-008 ", INSERT TOOL " ST-178 " AND LOCATOR TOOL " ST-011 " TO FIX THE BARREL. SOLDER IN " X ".      |         |   |
|                                                                                                                     |  |             | Step 4: STRIP AS SHOWN.                                                                                                               |         |   |
|                                                                                                                     |  |             | Step 5: PUT INSULATOR " C " AND PIN " B " ON CENTER CONDUCTOR AND CRIMP IN " Y ".<br>(USE SQUARE 0.7mm/0.028inch SECTION OF INSERT-A) |         |   |
|                                                                                                                     |  |             | Step 6: PUT BARREL " D " INTO CONNECTOR BODY " A ".                                                                                   |         |   |
| This part number complies with RoHS.<br>Notice: JYEBAO reserves the right to make modifications deemed appropriate. |  |             |                                                                                                                                       |         |   |
| APPROVED                                                                                                            |  | CHECKED     |                                                                                                                                       | DRAWING |   |
|                                                                                                                     |  |             |                                                                                                                                       | Albert  |   |