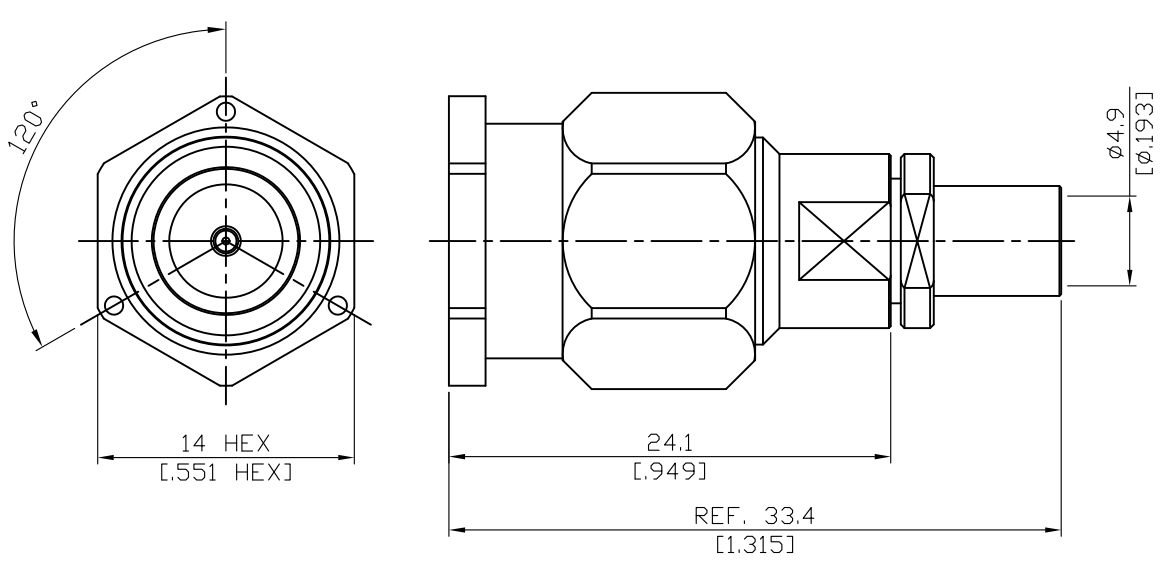


TNC3200S-1801/MIL/LWH		TNC Plug Solder Clamp With Lock Wire Holes For IW1801 cable; 18GHz VSWR 1.35	50Ω
			
Parts	Material	Plating (Micro-inch)	
Coupling Nut	Stainless Steel	Passivated	
Body	Stainless Steel	Passivated	
Insulator	Teflon		
Contact Pin	Brass	Gold 50 Over Nickel 50 Over Copper 50	
Gasket	Silicone		
Retainer Ring	Beryllium Copper	Tin-Zinc-Copper-Alloy 100 Over Copper 50	
Solder Ferrule	Brass	Gold 4 Over Nickel-Phosphorus Alloy 80 Over Copper 20	
Clamp Nut	Stainless Steel	Passivated	
Suitable Cables: IW1801 cable			

This part number complies with RoHS.

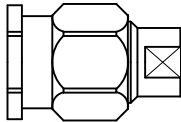
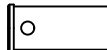
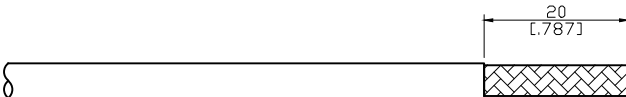
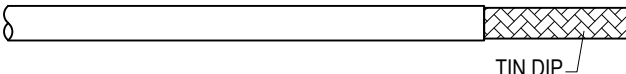
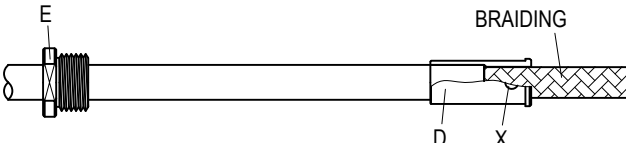
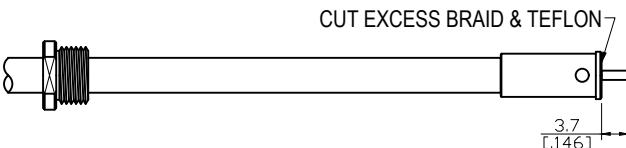
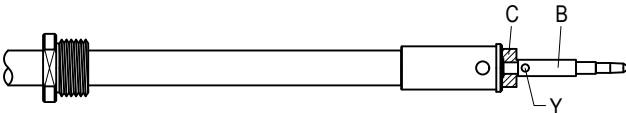
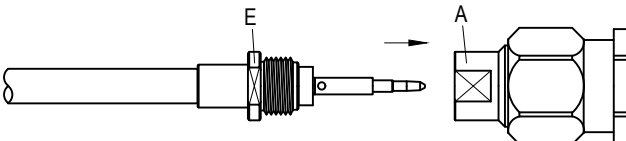
Notice: JYEBAO reserves the right to make modifications deemed appropriate.

TNC	TNC3200S-1801/MIL/LWH																		
Interface MIL-STD-348B																			
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RoHS	Compliant																		
Tooling																			

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JYE BAO CO., LTD.

CABLE ASSEMBLY INSTRUCTION

TNC3200S-1801/MIL/LWH		DATE	2022/07/25	REV	—
A	B	C	D	E	
					
BODY	CONTACT PIN	INSULATOR	SOLDER FERRULE	NUT	
DIAGRAM			ASSEMBLY INSTRUCTION		
			Step 1: STRIP AS SHOWN.		
			Step 2: TIN DIP BRAID.		
			Step 3: SLIDE NUT " E " AND SOLDER FERRULE " D " OVER THE CABLE. Step 4: SOLDER IN " X ".		
			Step 5: CUT AWAY ANY EXCESS BRAID AND TEFLON STICKING OUT OF THE SOLDER FERRULE. Step 6: CUT CENTER CONDUCTOR TO LENGTH.		
			Step 7: PUT INSULATOR " C " IN PLACE. Step 8: PUT PIN " B " ON CENTER CONDUCTOR AND SOLDER IN " Y ". ※ NO SOLDER PROTRUSION / OVERFLOW FROM SOLDER HOLE " Y ".		
			Step 9: FINALLY SCREW NUT " E " ON THE CONNECTOR BODY " A ".		
This part number complies with RoHS. Notice: JYEBAO reserves the right to make modifications deemed appropriate.					
APPROVED		CHECKED		DRAWING	
				Albert	

TNC3200S-1801/MIL/LWH

