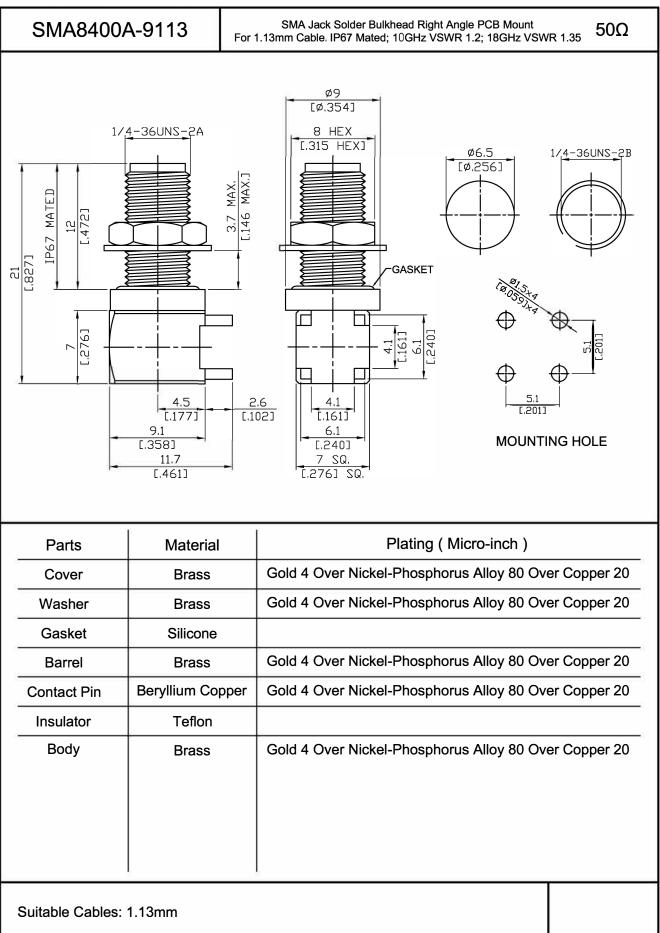


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| SMA                          | SMA8400A-9113                           |  |  |
|------------------------------|---|--|--|
| Interface                    |   |  |  |
| MIL-STD-348B                 |   |  |  |
| Mechanically compatible wit  | h 2.92 & 3.5                            |  |  |
| Electrical Data              |   |  |  |
| Impedance                    | 50Ω                                     |  |  |
| Frequency range              | DC to 18GHz                             |  |  |
| VSWR                         | $\leq$ 1.2 (10GHz); $\leq$ 1.35 (18GHz) |  |  |
| Insertion loss               | $\leq$ 0.04 x $\sqrt{f(GHz)}$ dB        |  |  |
| Insulation resistance        | $\geq$ 5000M $\Omega$                   |  |  |
| Contact resistance inner cor | nductor $\leq 3m\Omega$                 |  |  |
| Contact resistance outer con | nductor $\leq 2m\Omega$                 |  |  |
|                              |   |  |  |
| Mechanical Data              |   |  |  |
| Recommended coupling nut     | torque 4 inch lbs                       |  |  |
| Coupling proof torque        | 5.3 inch Ibs                            |  |  |
| Contact Captivation-axial    | $\geq$ 6.1 lbs                          |  |  |
| Durability (mating)          | $\geq$ 100                              |  |  |
|                              |   |  |  |
| Environmental Data           |   |  |  |
| Temperature range            | -65°C to +165°C                         |  |  |
| Thermal shock                | MIL-STD-202, Method 107, Condition B    |  |  |
| Moisture resistance          | MIL-STD-202, Method 106                 |  |  |
| Corrosion                    | MIL-STD-202, Method 101, Condition B    |  |  |
| RoHS                         | Compliant                               |  |  |
|                              |   |  |  |
| Tooling                      |   |  |  |
|                              |   |  |  |
|                              |   |  |  |
|                              |   |  |  |
|                              |   |  |  |
|                              |   |  |  |

Notice: JYEBAO reserves the right to make modifications deemed appropriate.

## **JYE BAO CO., LTD.** CABLE ASSEMBLY INSTRUCTION

| SMA8400A-9113   |   | DATE  | 2018/02/21 | REV    | А |  |
|---|---|---|------------|--------|---|--|
| А   | В   | С   | D          |        |   |  |
|   |   | D   |            | 1      |   |  |
| BODY  | CONTACT PIN   | INSULA  | TOR BARRE  | EL     |   |  |
| DIAGRAM   | ASSEMBLY INSTRUCTION  |   |            |        |   |  |
| <u>دــــــــــــــــــــــــــــــــــــ</u>  | 7.9<br>[.311]   | Step 1: STRIP AS  | SHOWN.     |        |   |  |
| ۶   | Step 2: SLIDE BARREL " D " OVER THE CABLE.<br>Step 3: SOLDER IN "X".  |   |            |        |   |  |
| <u>هــــــــــــــــــــــــــــــــــــ</u>  | 3.4<br>[.134] • •<br>3<br>[.118] • •  | Step 4: STRIP AS  | SHOWN.     |        |   |  |
| PUT INSULATOR AROUND C B<br>CABLE DIELECTRIC<br>CABLE DIELECTRIC PROTRUDING<br>0.4MM FROM BARREL                    | Step 6: PUT INSULATOR " C " ON DIELECTRIC.<br>Step 7: PUT CONTACT PIN " B " ON CENTER CONDUCTOR AND<br>SOLDER IN " Y ". |   |            |        |   |  |
|   |   | Step 8: PRESS FIT PREPARED CABLE INTO CONNECTOR BODY " A ". |            |        |   |  |
| This part number complies with RoHS.<br>Notice: JYEBAO reserves the right to make modifications deemed appropriate. |   |   |            |        |   |  |
| APPROVED  | CHECKED   |   | DRAWING    | Albert |   |  |

