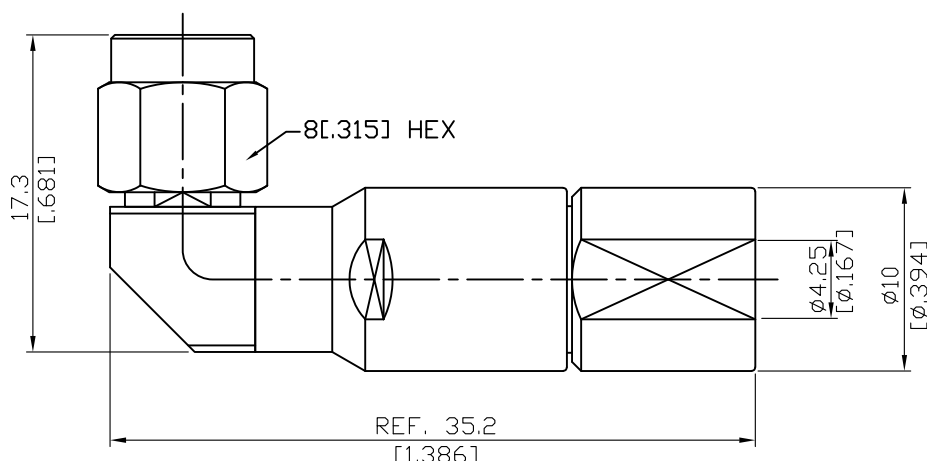


SMA3200S-M5004

SMA Plug Solder Clamp Right Angle
For 5003LD, LL160; 18GHz VSWR 1.2*

50Ω



Note:

1. Precision connector up to 18GHz
2. Solder clamp designs ensures a sturdy connector/cable connection
3. Manufacturing low loss high frequency RF assemblies requires expertise.

*Using 5003LD

Parts	Material	Plating (Micro-inch)
Coupling Nut	Stainless Steel	Passivated
Body	Stainless Steel	Passivated
Insulator	Teflon	
Contact Pin	Brass	Gold 4 Over Nickel-Phosphorus Alloy 80 Over Copper 20
Retainer Ring	Beryllium Copper	Tin-Zinc-Copper-Alloy 100 Over Copper 50
Gasket	Silicone	
Solder Ferrule	Brass	Gold 4 Over Nickel-Phosphorus Alloy 80 Over Copper 20
Solder Pin	Brass	Gold 4 Over Nickel-Phosphorus Alloy 80 Over Copper 20
Clamp Nut	Stainless Steel	Passivated

Suitable Cables: 5003LD; LL160

This part number complies with RoHS.

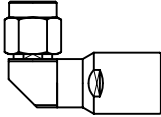
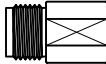
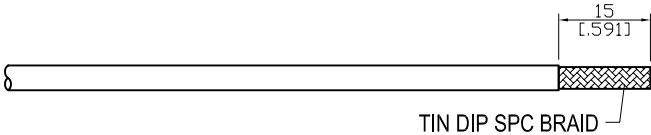
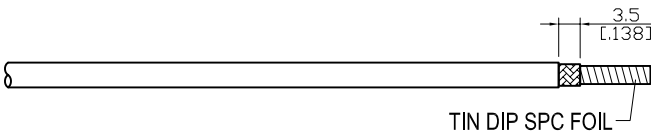
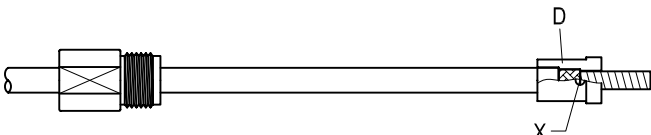
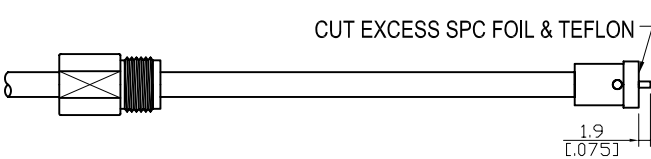
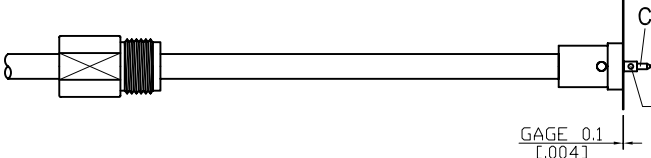
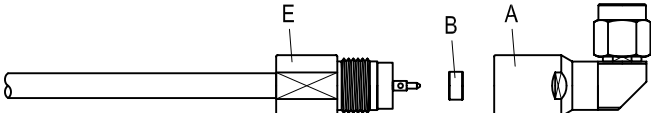
Notice: JYEBAO reserves the right to make modifications deemed appropriate.

SMA	SMA3200S-M5004
Interface MIL-STD-348B Mechanically compatible with 2.92 & 3.5	
Electrical Data Impedance 50Ω Frequency range DC to 18GHz VSWR ≤ 1.2 (DC to 18GHz) Insertion loss $\leq 0.04 \times \sqrt{f(\text{GHz})}$ dB Insulation resistance $\geq 5000\text{M}\Omega$ Contact resistance inner conductor $\leq 3\text{m}\Omega$ Contact resistance outer conductor $\leq 2\text{m}\Omega$ Dielectric withstanding voltage (at sea level) 1000 V rms Working voltage (at sea level) 335 V rms	
Mechanical Data Recommended coupling nut torque 7 to 9.5 inch lbs Coupling proof torque 15 inch lbs Coupling nut retention force ≥ 60.7 lbs Contact Captivation-axial ≥ 6.1 lbs Durability (mating) ≥ 500	
Environmental Data Temperature range -65°C to +165°C Thermal shock MIL-STD-202, Method 107, Condition B Moisture resistance MIL-STD-202, Method 106 Corrosion MIL-STD-202, Method 101, Condition B RoHS Compliant	
Tooling Soldering gauge 0.1mm thick ST-0.1	

Notice: JYEBAO reserves the right to make modifications deemed appropriate.

JYE BAO CO., LTD.

CABLE ASSEMBLY RECOMMENDATION

SMA3200S-M5004		DATE	2020/05/07	REV	—
A	B	C	D	E	
					
BODY	FERRULE	CONTACT PIN	SOLDER FERRULE	CLAMP NUT	
DIAGRAM			ASSEMBLY INSTRUCTION		
 TIN DIP SPC BRAID			Step 1: STRIP AS SHOWN AND TIN DIP SPC BRAID.		
 TIN DIP SPC FOIL			Step 2: STRIP AS SHOWN AND TIN DIP SPC FOIL.		
 D X			Step 3: SLIDE NUT " E " AND SOLDER FERRULE " D " OVER THE CABLE. Step 4: SOLDER IN " X ".		
 CUT EXCESS SPC FOIL & TEFLON 1.9 [0.075]			Step 5: CUT AWAY ANY EXCESS SPC FOIL AND TEFLON STICKING OUT OF THE SOLDER FERRULE. Step 6: CUT CENTER CONDUCTOR TO LENGTH.		
 GAGE 0.1 [0.004] C Y			Step 7: PUT 0.1 MM GAGE IN PLACE, INSERT CABLE'S CENTER CONDUCTOR INTO CENTER PIN " C " AND SOLDER IN " Y ".		
 E B A			Step 8: SLIDE FERRULE " B " INTO CONNECTOR BODY " A ". Step 9: FINALLY SCREW NUT " E " ON THE CONNECTOR BODY " A ".		
This part number complies with RoHS. Notice: JYEBAO reserves the right to make modifications deemed appropriate.					
APPROVED		CHECKED		DRAWING	
				Albert	