

**This part number complies with RoHS.**  
**Notice: JYEBAO reserves the right to make modifications deemed appropriate.**

7/16	7/16-8105-0223																				
<div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">Interface</div> <p>IEC 60169-4</p>																					
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<div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">Tooling</div>																					

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# JYE BAO CO., LTD.

## CABLE ASSEMBLY INSTRUCTION

7/16-8105-0223	DATE	2017/03/27	REV	—
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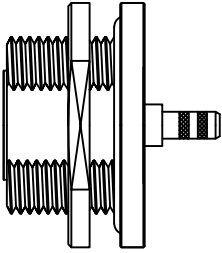



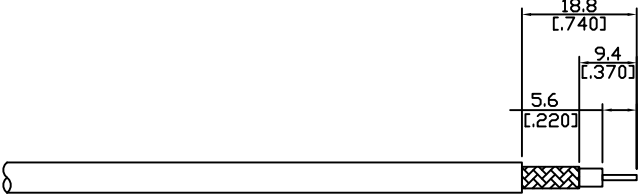
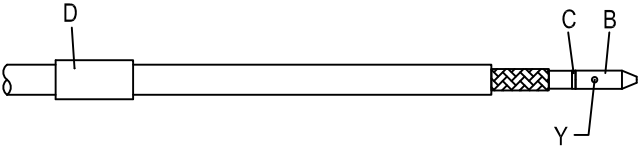
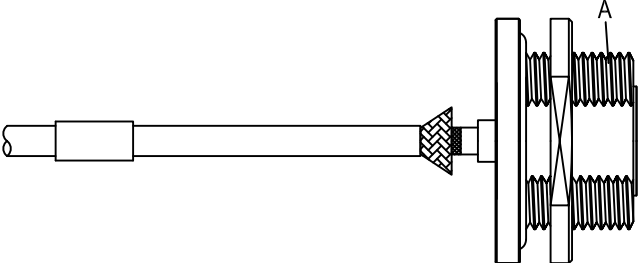
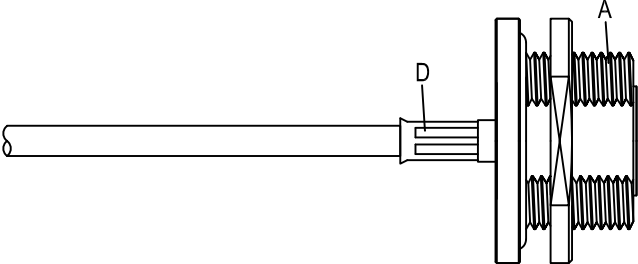
A	B	C	D
			
BODY + NUT + GASKET	CONTACT PIN	INSULATOR	FERRULE

DIAGRAM	ASSEMBLY INSTRUCTION
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	<p>Step 1: STRIP AS SHOWN.</p>
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	<p>Step 2: SLIDE FERRULE " D " OVER CABLE. Step 3: PUT INSULATOR " C " AND SOLDER PIN " B " ON CENTER CONDUCTOR. SOLDER IN " Y ".</p>
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	<p>Step 4: LOOSEN BRAIDING AND SLIDE CONNECTOR " A " IN PLACE.</p>
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	<p>Step 5: SLIDE FERRULE " D " TOWARDS THE CONNECTOR " A " AND CRIMP. (USE 5.9mm/0.232inch HEX SECTION OF INSERT-B)</p>
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APPROVED	CHECKED	DRAWING
		<i>Albert</i>

# 7/16-8105-0223

S11

